**Autonics** TCD230032AB

# LCD PID Temperature Controllers



# **TX Series**

# PRODUCT MANUAL

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc are subject to change without notice for product improvement Some models may be discontinued without notice.

### **Features**

- 50ms high-speed sampling rate and  $\pm 0.3\%$  display accuracy
- Large LCD display with easy-to-read white PV characters
- $\bullet$  Switch between current output and SSR drive output
- SSR drive output (SSRP function) control options: ON/OFF control, cycle control, phase control
- Communication output model available: RS485 (Modbus RTU)
- Parameter configuration via PC (RS485 communication): DAQMaster software included (comprehensive device management software)
- Compact, space-saving design with 45 mm depth: 30% rear-length size reduction compared to similar-sized (48×48 mm) models from Autonics Terminal protection cover sold separately: RSA-COVER

\*Korea Patent Registration 30-2020-0020300, Korea Patent Registration 10-1651262, U.S.A. Patent Registration 10281339, Japan Patent Registration 6603317, China Patent Registration ZL201580039398.2, Germany Patent Application 112015003239.8
\*Korea Design Registration 30-0999138

#### **Safety Considerations**

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- ▲ symbol indicates caution due to special circumstances in which hazards may occur.

⚠ Warning Failure to follow instructions may result in serious injury or death

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss.(e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.) Failure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact or salinity may be present.

Failure to follow this instruction may result in explosion or fire.

- 03. Install on a device panel to use.
  - Failure to follow this instruction may result in fire or electric shock.
- 04. Do not connect, repair, or inspect the unit while connected to a power

Failure to follow this instruction may result in fire or electric shock.

- 05. Check 'Connections' before wiring.
  - Failure to follow this instruction may result in fire.
- 06. Do not disassemble or modify the unit.

Failure to follow this instruction may result in fire or electric shock.

01. When connecting the power input and relay output, use AWG 20 (0.50 mm²) cable or over, and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m.

When connecting the sensor input and communication cable without dedicated cable, use AWG 28 to 16 cable and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m.

Failure to follow this instruction may result in fire or malfunction due to contact failure

- 02. Use the unit within the rated specifications.
  - Failure to follow this instruction may result in fire or product damage
- 03. Use a dry cloth to clean the unit, and do not use water or organic solvent. Failure to follow this instruction may result in fire or electric shock
- 04. Keep the product away from metal chip, dust, and wire residue which flow

Failure to follow this instruction may result in fire or product damage.

#### **Cautions during Use**

- Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected
- · Check the polarity of the terminals before wiring the temperature sensor. For RTD temperature sensor, wire it as 3-wire type, using cables in same thickness and length. For thermocouple (TC) temperature sensor, use the designated compensation wire for extending wire.
- Keep away from high voltage lines or power lines to prevent inductive noise. In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line. Do not use near the equipment which generates strong magnetic force or high frequency noise.

- $\bullet$  Do not apply excessive power when connecting or disconnecting the connectors of the product.
- Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.
- Do not use the unit for other purpose (e.g. voltmeter, ammeter), but temperature controller.
- When changing the input sensor, turn off the power first before changing. After changing the input sensor, modify the value of the corresponding parameter.
- Do not overlapping communication line and power line. Use twisted pair wire for communication line and connect ferrite bead at each end of line to reduce the effect of external noise.
- Make a required space around the unit for radiation of heat. For accurate temperature measurement, warm up the unit over 20 min after turning on the power.
- Make sure that power supply voltage reaches to the rated voltage within 2 sec after supplying power.
- Do not wire to terminals which are not used.
- This unit may be used in the following environments.
- Indoors (in the environment condition rated in 'Specifications')
- Altitude Max. 2.000 m
- Pollution degree 2
- Installation category II

# **Ordering Information**

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics website .

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#### Display digits

4: 4 digit

Size

#### **3** Option in/output

1: Alarm 1

2: Alarm 1 + Alarm 2

A: Alarm 1 + Alarm 2 + PV transmission

B: Alarm output 1 + Alarm output 2 + RS485

#### Power supply

4: 100 - 240 VAC

#### G Control output

R: Relay

S: SSR drive

C: Selectable current or SSR drive output

#### **Product Components**

S: DIN W  $48 \times H 48 \text{ mm}$ M: DIN W  $72 \times H 72 \text{ mm}$ 

H: DIN W 48 × H 96 mm

L: DIN W 96  $\times$  H 96 mm

• Product (+ bracket)

• Instruction manual

#### Manual

For proper use of the product, refer to the manuals and be sure to follow the safety considerations in the manuals.

Download the manuals from the Autonics website.

#### **Software**

Download the installation file and the manuals from the Autonics website.

#### DAQMaster

DAQMaster is comprehensive device management program. It is available for parameter setting, monitoring.

#### **Sold Separately**

- • Terminal protection cover: RSA / RMA / RHA / RLA-COVER
- $\bullet \ \mathsf{Communication} \ \mathsf{Converter: SCM-USP/SCM-38I/SCM-US48I/SCM-WF48}$

#### **Specifications**

Power supply       100 - 240 VAC ~ 50/60 Hz         Permissible voltage range       90 to 110 % of rated voltage         Power consumption       ≤ 8 VA         Sampling period       50 ms         Input specification       Refer to 'Input Type and Using Range'.         Control output       Relay       250 VAC ~ 3 A, 30 VDC = 3 A, 1a         SSR       TX4S: 12 VDC = ±2 V, ≤ 20 mA         Current       DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: ≤ 50         Alarm output       AL1/2: 250 VAC ~ 3 A 1a         Option output       PV transmission RS485 Comm.       DC 4 - 20 mA (Load resistance: ≤ 500 Ω, Output Accuracy: ±0 F.S.)         Display type       11 Segment (White, Green, Yellow), LCD type         Control type       Heating, Cooling ON/OFF, P, PI, PD, PID Control         Hysteresis       1 to 100 (0.1 to 50.0) °C/°F         Proportional band (P)       0.1 to 999.99 °C/°F         Integral time (I)       0 to 9,999 sec         Control cycle (T)       0.5 to 120.0 sec         Manual reset       0.0 to 100.0%         Relay life       Mechanical       ≥ 5,000,000 operations (resistance load: 250 VAC ~ 3 A)
Permissible voltage range  Power consumption ≤ 8 VA  Sampling period 50 ms  Input specification Refer to 'Input Type and Using Range'.  Control output SSR TX4S: 12 VDC = ±2 V, ≤ 20 mA
Sampling period   50 ms
Input specification       Refer to 'Input Type and Using Range'.         Control output       Relay $250  \text{VAC} \sim 3  \text{A}$ , $30  \text{VDC} = 3  \text{A}$ , $1a$ SSR       TX4S: $12  \text{VDC} = \pm 2  \text{V}$ , ≤ 20 mA         Current       DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: ≤ 50         Alarm output       Relay       AL1/2: $250  \text{VAC} \sim 3  \text{A}$ 1a         Option output       PV transmission RS485 comm.       DC 4-20 mA (Load resistance: ≤ 500 Ω, Output Accuracy: ±0 F.S.)         Modbus RTU       Display type       11 Segment (White, Green, Yellow), LCD type         Control type       ON/OFF, P, PI, PD, PID Control         Hysteresis       1 to 100 (0.1 to 50.0) °C/°F         Proportional band (P)       0.1 to 999.9 °C/°F         Integral time (I)       0 to 9,999 sec         Control cycle (T)       0.5 to 120.0 sec         Manual reset       Mechanical       ≥ 5,000,000 operations (resistance) and 250 V/G s. 2.4 h)
Relay       250 VAC ~ 3 A, 30 VDC = 3 A, 1a         Control output       SSR       TX4S: 12 VDC = $\pm 2$ V, $\leq 20$ mA         Current       DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: $\leq 50$ AL1/2: 250 VAC ~ 3 A 1a         DC 4-20 mA (Load resistance: $\leq 500$ Ω, Output Accuracy: $\pm 0$ F.S.)         RS485 Comm.       Modbus RTU         Display type       11 Segment (White, Green, Yellow), LCD type         Control type         Heating, Cooling type       ON/OFF, P, Pl, PD, PlD Control         Hysteresis       1 to 100 (0.1 to 50.0) °C/°F         Proportional band (P)       0.1 to 999.9 °C/°F         Integral time (I)       0 to 9,999 sec         Control cycle (T)       0.5 to 120.0 sec         Control cycle (T)       0.5 to 120.0 sec         Mechanical $\geq 5,000,000$ operations         Integral time (I) $\geq 5,000,000$ operations         Integral time (I) $\geq 5,000,000$ operations
Control output       SSR       TX4S: $12 \text{ VDC} = \pm 2 \text{ V}$ , $\leq 20 \text{ mA}$ Current       DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: $\leq 50$ Alarm output       Relay       AL1/2: $250 \text{ VAC} \sim 3 \text{ A } 1a$ Option output       PV transmission RS485 Comm.       DC 4-20 mA (Load resistance: $\leq 500 \Omega$ , Output Accuracy: $\pm 0$ F.S.)         Display type       11 Segment (White, Green, Yellow), LCD type         Control type       Heating, Cooling type       ON/OFF, P, Pl, PD, PID Control         Hystresis       1 to 100 (0.1 to 50.0) °C/°F         Proportional band (P)       0.1 to 999.9° °C/°F         Integral time (I)       0 to 9,999 sec         Control cycle (T)       0.5 to 120.0 sec         Manual reset       Mechanical $\geq 5,000,000$ operations         Ifer time (I) $\geq 200,000$ operations (resistance) and 250 M/G $\approx 2.4 \text{ N}$ )
output         SSR         TX4M/H/L: 13 VDC = $\pm$ 3 V, $\leq$ 20 mA           Current         DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: $\leq$ 50           Alarm output         Relay         AL1/2: 250 VAC ~ 3 A 1a           Option output           PV transmission RS485 Comm.         DC 4 - 20 mA (Load resistance: $\leq$ 500 Ω, Output Accuracy: $\pm$ 0 F.S.)           Bisplay type         11 Segment (White, Green, Yellow), LCD type           Control type         Heating, Cooling type         ON/OFF, P, PI, PD, PID Control           Hysteresis         1 to 100 (0.1 to 50.0) °C/°F           Proportional band (P)         0.1 to 999.9 °C/°F           Integral time (I)         0 to 9,999 sec           Control cycle (T)         0.5 to 120.0 sec           Manual reset         Mechanical         ≥ 5,000,000 operations
Alarm output       Relay       AL1/2: 250 VAC ~ 3 A 1a         Option output       PV transmission RS485 Comm.       DC 4 - 20 mA (Load resistance: ≤ 500 Ω, Output Accuracy: ±0 F.S.)         Display type       11 Segment (White, Green, Yellow), LCD type         Control type       Heating, Cooling United States       ON/OFF, P, PI, PD, PID Control         Hysteresis       1 to 100 (0.1 to 50.0) °C/°F         Proportional band (P)       0.1 to 999.9 °C/°F         Integral time (I)       0 to 9,999 sec         Control cycle (T)       0.5 to 120.0 sec         Manual reset       0.0 to 100.0%         Relay life       Mechanical       ≥ 5,000,000 operations (resistance) and 250 VACs (2.4)
output output       Relay       AL1/2: 250 VAC ~ 3 A Ta         Option output       PV transmission       DC 4 - 20 mA (Load resistance: $\leq 500 \Omega$ , Output Accuracy: $\pm 0$ F.S.)         RS485 Comm.       Modbus RTU         Display type       11 Segment (White, Green, Yellow), LCD type         Control type       Heating, Cooling       ON/OFF, P, PI, PD, PID Control         Hysteresis       1 to 100 (0.1 to 50.0) °C/°F         Proportional band (P)       0.1 to 999.99 °C/°F         Integral time (I)       0 to 9,999 sec         Control cycle (T)       0.5 to 120.0 sec         Manual reset       0.0 to 100.0%         Relay life       Mechanical $\geq 5,000,000$ operations (resistance) lead 250 VAC $\approx 3.4$ )
Pv transmission output   Pv transmission output   RS485 Comm.   Modbus RTU
Display type
Control type         Heating, Cooling         ON/OFF, P, PI, PD, PID Control           Hysteresis         1 to 100 (0.1 to 50.0) °C/°F           Proportional band (P)         0.1 to 999.9 °C/°F           Integral time (I)         0 to 9,999 sec           Derivative time (D)         0 to 9,999 sec           Control cycle (T)         0.5 to 120.0 sec           Manual reset         0.0 to 100.0%           Relay life         Mechanical         ≥ 5,000,000 operations
type         Heating, Cooling         ON/OFF, P, PI, PD, PID Control           Hysteresis         1 to 100 (0.1 to 50.0) °C/°F           Proportional band (P)         0.1 to 999.9 °C/°F           Integral time (I)         0 to 9,999 sec           Derivative time (D)         0 to 9,999 sec           Control cycle (T)         0.5 to 120.0 sec           Manual reset         0.0 to 100.0%           Relay life         Mechanical           Electrical         > 200.000 secretions (resistance lead 250.00c a 2.4)
Proportional band (P)         0.1 to 999.9 °C/°F           Integral time (I)         0 to 9,999 sec           Derivative time (D)         0 to 9,999 sec           Control cycle (T)         0.5 to 120.0 sec           Manual reset         0.0 to 100.0%           Relay life         Mechanical         ≥ 5,000,000 operations
Integral time (I)
Derivative time (D)
Control cycle (T)   0.5 to 120.0 sec
Manual reset 0.0 to 100.0%  Relay   Mechanical ≥ 5,000,000 operations
Relay   Mechanical   \$\geq 5,000,000 \text{ operations} \  \text{life} \     Solution   \$\geq 200,000 \text{ operations   seek 250,000, \$\geq 200,000 \text{ operations
life Santiage Santiage (registered leady 350 VAC - 3.4)
Floatrical 200,000 apparations (resistance lead, 250,1/4C+, 2.4)
3,500
<b>Dielectric strength</b> Between the charging part and the case: 3,000 VAC $\sim$ 50/60 Hz 1 min
<b>Vibration</b> 0.75 mm amplitude at frequency 5 to 55Hz in each X, Y, Z director 2 hours
<b>Insulation resistance</b> $\geq 100 \text{ M}\Omega \text{ (500 VDC} = \text{megger)}$
Noise immunity $\pm 2$ kV square shaped noise (pulse width 1 $\mu$ s) by noise simular R-phase, S-phase
<b>Memory retention</b> $\approx 10$ years (non-volatile semiconductor memory type)
Ambient temperature -10 to 50 °C, storage: -20 to 60 °C (no freezing or condensation)
<b>Ambient humidity</b> 35 to 85%RH, storage: 35 to 85%RH (no freezing or condensation)
Protection structure         IP50 (Front panel, IEC standards)
Insulation type         Double or reinforced insulation (mark: □, dielectric strength between primary circuit and secondary circuit: 3 kV)
Certification C € ヒム 。ぬ t t t t t t t t t t t t t t t t t t
• TX4S: ≈ 87 g (≈ 146 g) • TX4M: ≈ 143 g (≈ 233 g)
Unit weight (packaged)  • TX4H: $\approx 133  \text{g} (\approx 214  \text{g})$ • TX4L: $\approx 206  \text{g} (\approx 290  \text{g})$

<sup>01)</sup> When using the unit at low temperature (below 0°C), display cycle is slow.

# **Communication Interface**

#### ■ RS485

Comm. protocol	Modbus RTU
Application standard	EIA RS485 compliance with
Maximum connection	31 units (address: 01 to 127)
Synchronous method	Asynchronous
Comm. method	Two-wire half duplex
Comm. effective range	≤ 800 m
Comm. speed	2,400 / 4,800 / 9,600 (default) / 19,200 / 38,400 bps (parameter)
Response time	5 to 99 ms (default: 20 ms)
Start bit	1 bit (fixed)
Data bit	8 bit (fixed)
Parity bit	None (default), Odd, Even
Stop bit	1 bit, 2 bit (default)

# Input Type and Using Range

The setting range of some parameters is limited when using the decimal point display.

Input type		Decimal point	Display	Using range (°C)	Using range (°F)
	K (CA)	1	K E A.H	-50 to 1,200	-58 to 2,192
	K (CA)	0.1	K E A.L	-50.0 to 999.9	-58.0 to 999.9
	J (IC)	1	JI E.H	-30 to 800	-22 to 1,472
	J (IC)	0.1	JI E.L	-30.0 to 800.0	-22.0 to 999.9
Thermo	L (IC)	1	LI E.H	-40 to 800	-40 to 1,472
-couple	L (IC)	0.1	LI C.L	-40.0 to 800.0	-40.0 to 999.9
	T (CC)	1	E C C.H	-50 to 400	-58 to 752
		0.1	E C C.L	-50.0 to 400.0	-58.0 to 752.0
	R (PR)	1	RPR	0 to 1,700	32 to 3,092
	S (PR)	1	SPR	0 to 1,700	32 to 3,092
RTD	Cu50 Ω	1	C U 5.H	-50 to 200	-58 to 392
		0.1	C U 5.L	-50.0 to 200.0	-58.0 to 392.0
KID	DPt100 Ω	1	dP E.H	-100 to 400	-148 to 752
	DPt100 t2	0.1	dPt.L	-100.0 to 400.0	-148.0 to 752.0

# ■ Display accuracy

Input type	Using temperature	Display accuracy
Thermocouple RTD	At room temperature (23°C ±5°C)	$ \begin{array}{l} (\text{PV}\pm 0.3\%  \text{or} \pm 1^{\circ}\text{C higher one}) \pm 1\text{-digit} \\ \bullet  \text{Thermocouple B, S below } 200^{\circ}\text{C:} \\ (\text{PV}\pm 0.5\%  \text{or} \pm 3^{\circ}\text{C higher one}) \pm 1\text{-digit} \\ \text{Over } 200^{\circ}\text{C:} \\ (\text{PV}\pm 0.5\%  \text{or} \pm 2^{\circ}\text{C higher one}) \pm 1\text{digit} \\ \bullet  \text{Thermocouple L, RTD Cu50}  \Omega\text{:} \\ (\text{PV}\pm 0.5\%  \text{or} \pm 2^{\circ}\text{C higher one}) \pm 1\text{-digit} \\ \end{array} $
	Out of room temperature range	$ \begin{array}{l} (\text{PV}\pm 0.5\% \text{ or } \pm 2^{\circ}\text{C higher one}) \pm 1\text{-digit} \\ \bullet \text{ Thermocouple R, S:} \\ (\text{PV}\pm 1.0\% \text{ or } \pm 5^{\circ}\text{C higher one}) \pm 1\text{digit} \\ \bullet \text{ Thermocouple L, RTD Cu50 }\Omega\text{:} \\ (\text{PV}\pm 0.5\% \text{ or } \pm 3^{\circ}\text{C higher one}) \pm 1\text{digit} \end{array} $

# **Unit Descriptions**



# 1. PV display part (White)

- Run mode: displays PV (Present value)
- Setting mode: displays parameter name

# 2. SV display part (Green)

- Run mode: displays SV (Setting value)
- Setting mode: displays parameter setting value

#### 3. Input key

Display	Name
[MODE]	Mode key
$[\blacktriangleleft], [\blacktriangledown], [\blacktriangle]$	Setting value control key

#### 4. Indicator



Display Name		Description	
°C, %, °F Unit		Displays selected unit (parameter)	
AT	Auto tuning	Flashes during auto tuning every 1 sec	
OUT1	Control output	Turns ON when control output 1 is ON	
AL1/2	Alarm output	Turns ON when each alarm output is ON	

5. PC loader port: For connecting communication converter (sold separately).

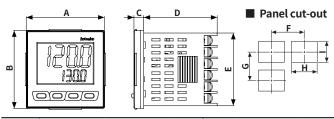
# **Errors**

Display	Description	Troubleshooting	
oPEn	Flashes when input sensor is disconnected or sensor is not connected.	Check input sensor status.	
нннн	Flashes when PV is higher than input range. 01)	When input is within the	
LLLL	Flashes when PV is lower than input range. (01)	rated input range, this display disappears.	

01) Be careful that when HHHH / L L L L error occurs, the control output may occur by recognizing the maximum or minimum input depending on the control type.

#### **Dimensions**

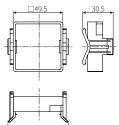
- Unit: mm, For the detailed drawings, follow the Autonics website.
- Below is based on TX4S Series.



	Body			Panel cut-out					
	Α	В	С	D	E	F	G	Н	I
TX4S	48	48	6	45	44.8	≥ 65	≥ 65	45 <sup>+0.6</sup>	45 <sup>+0.6</sup>
TX4M	72	72	6	45	67.5	≥ 90	≥ 90	68 <sup>+0.7</sup>	68 <sup>+0.7</sup>
TX4H	48	96	6	45	91.5	≥ 65	≥ 115	45 <sup>+0.6</sup>	92 0 0
TX4L	96	96	6	45	91.5	≥ 115	≥ 115	92+0.8	92 0 0

#### ■ Bracket

#### TX4S

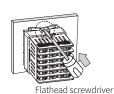




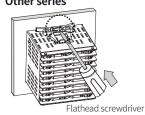


# **Installation Method**

#### **■** TX4S



#### Other series

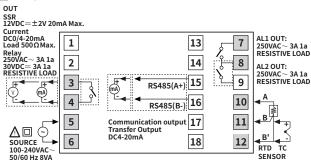


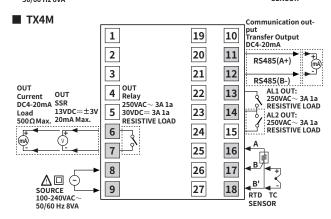
Insert the unit into a panel, fasten the bracket by pushing with tools with a flathead screwdriver.

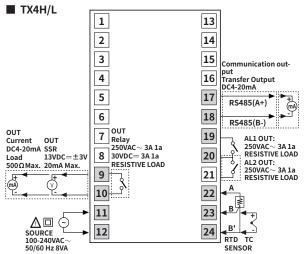
#### **Connections**

· Shaded terminals are standard model.









#### **Crimp Terminal Specifications**

• Unit: mm, Use the crimp terminal of follow shape.

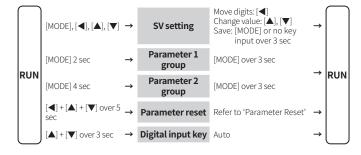




Fork crimp terminal

Round crimp terminal

#### **Mode Setting**



#### **Parameter Reset**

- 01. Press the [◀] + [▲] + [▼] keys for over 5 sec. in run mode, INIT turns ON.
- 02. Change the setting value as YES by pressing the [▲], [▼] keys.
- 03. Press the [MODE] key to reset all parameter values as default and to return to run mode.

### **Parameter Setting**

- Some parameters are activated/deactivated depending on the model or setting of other parameters. Refer to the descriptions of each item.
- [MODE] key: Move to next item after saving / Return to RUN mode after saving (  $\geq 3$  sec) / Return to previous parameter after saving (within 1 sec returning to RUN mode) [  $\blacktriangleleft$  ] key: Select parameter / Move digits / Return to the upper level without saving (  $\geq 2$  sec) / Return to RUN mode without saving (  $\geq 3$  sec)
- [lack lack ], [lack lack ] key: Select parameter / Change setting value
- Return to the upper level without saving when there is no key input for more than 30 seconds.
- The range in parentheses '()' is the setting range when the set value of the 'input specification' parameter is used with one decimal point.
- Recommended parameter setting sequence: Parameter 2 group → Parameter 1 group
   → SV setting mode

#### ■ Parameter 1 group

Par	ameter	Display	Default	Setting range	Condition
1-1	AL1 alarm temperature	ALI	1250	Deviation alarm: -F.S. to F.S. °C/°F Absolute value alarm: Within input range	2-16/19 AL1/2 alarm Operation:
1-2	AL2 alarm temperature	AL 2	1250	[Alarm output2 model] Same as 1-1 AL1 alarm temperature	AM1 to AM6, HBA
1-3	Auto tuning	ЯĿ	oFF	OFF: Stop, ON: Execution	-
1-4	Proportional band	ρ	10.0	0.1 to 999.9 °C/°F	200
1-5	Integral time	1	240	0 (OFF) to 9,999 sec	2-8 Control type: PID
1-6	Derivative time	В	49	0 (OFF) to 9,999 sec	
1-7	Manual reset	RESE	5 0.0	0.0 to 100.0%	2-8 Control type: PID & 1-5 Integral time: 0
1-8	Hysteresis	нч5	5	1 to 100 (0.1 to 50.0) °C/°F	2-8 Control type: ONOF

# ■ Parameter 2 group

	Parameter	' 2 grou	лb		
Para	meter	Display	Default	Setting range	Condition
2-1	Input specification (1)	IN-E	K E R.H	Refer to 'Input Type and Using Range'	-
2-2	Temperature unit 01)	UNIE	٥.	°C, °F	-
2-3	Input correction	IN-Ь	0	-999 to 999 (-199.9 to 999.9) °C/°F	-
2-4	Input digital filter	MAV.F	O. 1	0.1 to 120.0 sec	-
2-5	SV low limit 02)	L-51	-50	Within '2-1 Input specification: using range' L-SV ≤ H-SV - 1-digit °C/°F	-
2-6	SV high limit 02)	H-51	1500	H-SV ≥ L-SV + 1-digit °C/°F	-
2-7	Control output mode	o-FE	HEAL	HEAT: Heating, COOL: Cooling	-
2-8	Control type 03)	E-Md	PId		-
2-9	Control output	oUt	CURR	[Selectable current or SSR drive output model] CURR: Current, SSR	-
2-10	SSR drive output type	55 R.M	SENd	[SSR drive output model] STND, CYCL, PHAS	- 2.00
2-11	Current output range	o.M A	4-20	4-20: 4-20 mA, 0-20: 0-20 mA	2-9 Control output: CURR
2-12	Control cycle	Ł	2 0.0 (Relay) 2.0 (SSR)	0.5 to 120.0 sec	2-8 Control type: PID or 2-10 SSR drive output type: STND
2-13	AL1 alarm operation	AL-I		AM0: Off AM0: Deviation high limit alarm AM2: Deviation low limit alarm AM3: Deviation high, low limit alarm AM4: Deviation high, low reverse alarm AM5: Absolute value high limit alarm AM6: Absolute value low limit alarm SBA: Sensor break alarm LBA: Loop break alarm (LBA)	-
2-14	AL1 alarm option			B: Alarm latch C: Standby D: Alarm latch and sequence 1 E: Standby F: Alarm latch and sequence 2 E: Standby Sequence 2 Enter to option setting: Press [◀] key in 2-13 AL-1 alarm operation.	-
2-15 2-16	AL2 alarm operation AL2 alarm option	AL-S	Am 2.A	[Alarm output2 model] Same as '2-13/14 AL1 alarm operation/ option'	-
2-17	Alarm output hysteresis	ЯН У 5	1	1 to 100 (0.1 to 50.0) °C/°F	2-13/14 AL1/2 alarm operation: AM1 to 6
2-18	LBA time	L b A.E	0	0 (OFF) to 9,999 sec or auto <sup>04)</sup>	2-13/14 AL1/2 alarm operation: LBA
2-19	LBA band	L b R.b	2	0 (OFF) to 999 (0.0 to 999.9) °C/°F or auto <sup>05</sup>	2-13/14 AL1/2 alarm operation: LBA & 2-18 LBA time: >
2-20	Transmission output low limit	F5-L	-50	[PV transmission output model]	
2-21	Transmission output high limit	F5-H	1500	Refer to 'Input Type and Using Range'	
2-22	Comm. address	Adrs	1	[Communication output model] 1 to 127	-
2-23	Comm. speed	<b>Ь</b> Р5	96	[Communication output model] 24, 48, 96, 192, 384 (×100) bps	-
2-24	Comm. parity bit	PRES	NoNE	[Communication output model] NONE, EVEN, ODD	-
2-25	Comm. stop bit	SEP	2	[Communication output model] 1, 2 bit	-
2-26	Response time	R S W.E	20	[Communication output model] 5 to 99 ms	-
2-27	Comm. write	E o M W	E N.A	[Communication output model] EN.A: Enable, DIS.A: Disable	-
2-28	Digital input key	d1 - K	StoP	STOP: Stop control output, AL.RE: Alarm reset, AT*: Execute auto tuning, OFF	*2-8 Control type: PID
2-29	Sensor error, MV	E R.M V	0.0	0.0: OFF, 100.0: ON	2-8 Control type: ONOF
	Lock	LoC	oFF	0.0 to 100.0%  OFF LOC1: Lock parameter 2 group LOC2: Lock parameter 1/2 group LOC3: Lock parameter 1/2 group, SV setting	2-8 Control type: PID

# Function: Alarm

888.8 Alarm Alarm operation option Set both alarm operation and alarm option by combining. Each alarm operates individually in two alarm output models. When the current temperature is out of alarm range, alarm clears automatically.

# ■ Operation

• H: Alarm output hysteresis

Name	Alarm operation	Description	
-	-		No alarm output
Deviation high limit	OFF H ON  SV PV 100°C 110°C  High deviation: Set as 10°C	OFF H ON  A PV SV 90°C 100°C  High deviation: Set as -10°C	If deviation between PV and SV as high-limit is higher than set value of deviation temperature, the alarm output will be ON.
Deviation low limit	ON H OFF  A SV 90°C 100°C  Low deviation: Set as 10°C	ON ↑H OFF  SV PV 100°C 110°C  Low deviation: Set as -10°C	If deviation between PV and SV as low limit is higher than set value of deviation temperature, the alarm output will be ON.
Deviation high, low limit	ON H OO ON	If deviation between PV and SV as high/low-limit is higher than set value of deviation temperature, the alarm output will be ON.	
Deviation high, low limit reverse	OFF H OO OFF S S S S S S S S S S S S S S S S	If deviation between PV and SV as high/low-limit is lower than set value of deviation temperature, the alarm output will be OFF.	
Absolute value high limit	OFF HON  PV SV 90°C 100°C  Absolute value: Set as 90°C	OFF H ON  SV PV 110°C 110°C  Absolute value: Set as 110°C	If PV is higher than the absolute value, the output will be ON.
Absolute value low limit	ON H OFF  A SV 90°C 100°C  Absolute value: Set as 90°C	ON TH OFF  SV PV 110°C 110°C  Absolute value: Set as 110°C	If PV is lower than the absolute value, the output will be ON.
Sensor break	-		It will be ON when it detects sensor disconnection.
Loop break	-		It will be ON when it detects loop disconnection.

#### Option

Name	Description	Condition of re-apply	
Standard alarm	If it is an alarm condition, alarm output is ON. If it is a clear alarm condition, alarm output is OFF.	-	
Alarm latch	If it is an alarm condition, alarm output is ON and maintains ON status.	-	
Standby sequence 1	First alarm condition is ignored and from second alarm condition, standard alarm operates. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, standard alarm operates.	Power ON	
Alarm latch and standby sequence 1	If it is an alarm condition, it operates both alarm latch and standby sequence. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second lalarm condition, alarm latch operates.	Power ON	
Standby sequence 2	First alarm condition is ignored and from second alarm condition, standard alarm operates. When re-applied standby sequence and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, standard alarm operates.	Power ON, change SV, change alarm temperature	
Alarm latch and standby sequence 2	Basic operation is same as alarm latch and standby sequence1. It operates not only by power ON/OFF, but also alarm set value, or alarm option changing. When re-applied standby sequence and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, alarm latch operates.	/ operation or change STOP to RUN mode	

<sup>01)</sup> Below parameters are initialized when the setting value is changed.

- Parameter 1 group: AL1/2 alarm temperature,

- Parameter 2 group: Input correction, SV high/low limit, LBA band, Alarm output Hysteresis
02) If SV is lower/higher than low/high limit when the value is changed, SV is changed to the low/high limit value.

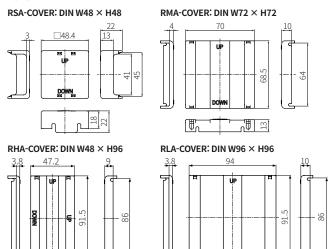
<sup>O3) When changing the value from PID to ONOF, each value of following parameter is changed.
2-28 Digital input key: OFF, 2-29 Sensor error, MV: 0.0 (Setting value is lower than 100.0)

O4) After auto tuning, the range is set as twice of the integral time automatically. If the previous setting value is outside of the range automatically set, it is set to the nearest Max. or Min. value of the range.</sup> 

<sup>05)</sup> After auto tuning, the range is set as 10% of the proportion band automatically. If the previous setting value is outside of the range automatically set, it is set to the nearest Max. or Min value of the range.

# **Sold Separately: Terminal Protection Cover**

• Unit: mm



# **Segment Table**

The segments displayed on the product indicate the following meanings. It may differ depending on the product.

7 Segment				11 Segment			12 Segment				16 Segment				
0	0	1	1	0	0	1	1	0	0	1	I	0	0	Ι	1
-1	1	J	J	-1	1	J	J	-1	1	J	J	-1	1	υŢ	J
2	2	F	K	2	2	K	K	2	2	К	K	2	2	K	K
3	3	L	L	3	3	L	L	3	3	L	L	3	3	L	L
Ч	4	ō	М	Ч	4	М	М	Ч	4	M	М	Ч	4	М	М
5	5	n	N	5	5	N	N	5	5	N	N	5	5	N	N
6	6	0	0	5	6	0	0	Б	6	٥	0	5	6	0	0
7	7	Ρ	Р	7	7	Ρ	Р	7	7	ρ	Р	7	7	Ρ	Р
8	8	9	Q	8	8	ū	Q	8	8	O	Q	8	8	Q	Q
9	9	۲	R	9	9	R	R	9	9	R	R	9	9	ĸ	R
R	Α	5	S	Я	Α	5	S	Я	Α	5	S	Я	Α	5	S
ь	В	Ł	Т	Ь	В	Ł	Т	Ь	В	Ł	Т	3	В	Ţ	Т
Е	С	П	U	Ε	С	U	U	Е	С	Ш	U	Е	С	Ш	U
Ь	D	u	V	Ь	D	V	V	d	D	V	V	D	D	V	٧
Ε	Е	ū	W	Ε	Ε	И	W	Ε	Ε	М	W	Ε	Ε	И	W
F	F	4	Х	F	F	×	Х	F	F	×	Х	F	F	×	Х
G	G	9	Υ	ū	G	У	Υ	5	G	У	Υ	5	G	Y	Υ
Н	Н	Ξ	Z	Н	Н	Z	Z	Н	Н	Z	Z	Н	Н	2	Z